



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3067-1

Job Sheet 176377



Part No: D3067-1

Job Qty: 40 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/27/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	40 pcs		4/27/18	0.00	0.53	Waterjet1		SC 18/04/18
120	QC	40 pcs		4/27/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		4/27/18	0.00	0.32	Brake NC 1		9-85 SC DAS
140	QC	40 pcs		4/27/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		4/27/18	0.00	0.00	Packaging3 Large Fab		2.11.18 38
160	QC21-SA	40 Ea		4/27/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D3067

Descriptions: 130 - Bend as per Dwg D3067

150 - *** STOCK IN STEP CELL***

21 MAY 11 2018
9-85

Job BOM

Part / item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	2.5000 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	3	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890	7.901	
2	End Plate	2.749inches ± 0.010	2.759 2.739	2.753	

Plex 4/20/18 3:29 PM Dart.Gagnon.Michelle



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Container No: S066631



Part: D3067-1

Job No: 176377

Serial No/Batch: S066631

Revision:

Inspector:

Date: 04/28/18